

<b>Name</b>	<b>DeoAdd M 18</b>	
<b>Description</b>	EP additive	
<b>Active Substance</b>	sulphurized Alkyl Ester	
<b>Appearance</b>	light brown, clear liquid	
<b>Analytical values</b>		
Sulphur (%)	ASTM D 1552 (LECO)	17 - 18
Kinematic viscosity at 40 °C (mm <sup>2</sup> /s)	DIN EN ISO 3104	45 - 55
Density at 15°C (g/cm <sup>3</sup> )	DIN EN ISO 12185	1.0
Copper corrosion 10 % in paraffin Oil, 3 h at 100 °C	DIN EN ISO 2160	max. 1b
<b>Treat Rate</b>	5 - 15 %	
<b>Supply Form</b>	200 kg in steel-drums	
<b>Shelf Life</b>		
In originally sealed package at room-temperature	min. 1 year	

**Application**

DeoAdd M 18 can be used in a wide range of neat and water based cutting fluids, for both ferrous and non ferrous metals in deep drilling and honing oils, with a typical treat rate of 5 to 10 %.  
 For soluble oils, typical treat rate 10 %.  
 To increase performance a combination with fatty oils and zindialkyldithiophosphates is recommended.

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