**Deovulc EG 28**

**Name**
Deovulc EG 28

**Description**
blend of accelerators

**Composition**
synergistic combination of highly active accelerators without ETU, contains sulphur donor

**Appearance**
beige, non-dusting powder

**Analytical Values**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total sulphur [%]</td>
<td>29.5 - 32.5</td>
</tr>
<tr>
<td>Density at 20 °C (g/cm³)</td>
<td>1.34 - 1.46</td>
</tr>
</tbody>
</table>

**Dosage**

- Black-loaded compounds [phr] 2.25 - 3.75
- Mandatory additional accelerator: MBT [phr] 0.75 - 1.25
- Light-coloured compounds [phr] 3.75 - 4.50
- Mandatory additional accelerator: MBT [phr] 1.25 - 1.50
- Sulphur [phr] 0.80 - 1.75

**German Food Legislation**
(BfR recommendation XXI)
not approved

**US Code of Federal Regulations,**
FDA - CFR Title 21, Part 177.2600
not listed

**Supply Form**
20 kg in cardboard boxes with PE-inliner

**Storage Stability**
In originally sealed package
in dry places at max. 25 °C
min. 18 months

**Classification and Labelling**
For detailed information, please refer to our Material Safety Data Sheet.

**Application**
- For non-blooming, non-staining EPDM articles
- Deovulc EG 28 for especially high processing safety, rapid full cure, high degree of cross-linking, low compression set.

**Blooming**
No blooming phenomena have been observed so far. In view of the multitude of possible compound formulations, freedom from bloom cannot be guaranteed.

**Notes**
For detailed description of technological effects and dosages see D O G - Kontakt 43.