

## Product Data Sheet

<b>Product Name</b>	<b>DeoAdd M 16</b>
<b>Description</b>	EP-Additive
<b>Composition</b>	sulphurized fatty acid methylester
<b>Appearance</b>	light brown, clear liquid

### Analytical Value\*

Sulphur	[%]	DIN 51724-3	15.0 – 17.0
Density at 15 °C	[Kg/m <sup>3</sup> ]	DIN EN ISO 12185	950 - 1050
Kin. Viscosity at 40 °C	[mm <sup>2</sup> /s]	DIN EN ISO 3104	30 – 50
Copper corrosivity (10 % in paraffin oil, 3h at 100 °C)		DIN EN ISO 2160	max. 1b

<b>Dosage</b>	[%]	5 - 15
---------------	-----	--------

<b>Supply Form</b>	200 kg bung hole steel drum 1000 kg ISO Bulk-Container
--------------------	---

<b>Storage Stability</b> in originally sealed package, cool and dry area	min. 12 months
--	----------------

### Classification and Labeling

For detailed information please refer to our Safety Data Sheet

### Application

DeoAdd M 16 is a light coloured low odour EP additive to be used in low viscous metal working fluids for both, ferrous and non-ferrous metals, e.g. for deep drilling and honing oils. To increase the performance a combination with fatty oils and ZDDP/ zincdialcylidithio phosphates is highly recommended.

*The listed values can not be used to design a product specification.*

Any technical consultation provided by us merely constitutes a guideline without any committal - even with regard to any third party's rights - and will not dispense from the client's examination of the products supplied by us. Processing operations, application and use of our products will be the client's exclusive responsibility. We guarantee the faultless quality of our goods, as defined in our General Terms of Sale and Delivery.

Valid from August 2020