

**Product Data Sheet**

<b>Product Name</b>	<b>DeoAdd M 10</b>		
<b>Description</b>	EP - Additive		
<b>Composition</b>	sulphurized fatty acid methylhester		
<b>Appearance</b>	light brown, clear liquid		
<b>Analytical Value*</b>			
Sulphur	[%]	DIN 51724-3	9.0 – 11.0
Density at 15 °C	[Kg/m <sup>3</sup> ]	DIN EN ISO 12185	930 - 970
Kin. Viscosity at 40 °C	[mm <sup>2</sup> /s]	DIN EN ISO 3104	20 – 30
Copper corrosivity (10 % in paraffin oil, 3h at 100 °C)		DIN EN ISO 2160	max. 1b
<b>Dosage</b>	[%]	5 - 15	
<b>Supply Form</b>	190 kg bung hole steel drum 950 kg IBC container		
<b>Storage Stability</b> in originally sealed package, cool and dry area	min. 12 months		

**Classification and Labeling**

For detailed information please refer to our Safety Data Sheet

**Application**

DeoAdd M 10 can be used in a wide range of neat cutting fluids, for both ferrous and non-ferrous metals in deep drilling and honing oils, with a typical treat rate of 5% to 10%.

To increase the performance a combination of 5% fatty oils and 0.5% - 0.6% ZDDP/ zinc dialkyldithiophosphate is highly recommended. DeoAdd M 10 can be used as an EP – Additive in greases.

*The listed values can not be used to design a product specification.*

Any technical consultation provided by us merely constitutes a guideline without any committal - even with regard to any third party's rights - and will not dispense from the client's examination of the products supplied by us. Processing operations, application and use of our products will be the client's exclusive responsibility. We guarantee the faultless quality of our goods, as defined in our General Terms of Sale and Delivery.