

Product Data Sheet

Product Name	DeoAdd MD 18
Description	EP - Additive
Composition	sulphurized alkyl ester
Appearance	light brown, clear liquid

Analytical Value*

Sulphur	[%]	DIN 51724-3	17.0 – 18.0
Density at 15 °C	[Kg/m ³]	DIN EN ISO 12185	990 - 1030
Kin. Viscosity at 40 °C	[mm ² /s]	DIN EN ISO 3104	45 – 60
Copper corrosivity (10 % in paraffin oil, 3h at 100 °C)		DIN EN ISO 2160	max. 1b

Dosage	[%]	5 - 15
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Supply Form	200 kg bung hole steel drum 1000 kg IBC container
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Storage Stability in originally sealed package, cool and dry area	min. 12 months
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Classification and Labeling

For detailed information please refer to our Safety Data Sheet

Application

DeoAdd M 18 is a low odour EP – Additive for use in low viscous metal working fluids e.g. for deep drilling and honing oils. DeoAdd MD 18 is used for ferrous and non-ferrous metals.

To increase the performance a combination with fatty oils is recommended.

The listed values can not be used to design a product specification.

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Valid from August 2020