

PRODUCT DATA SHEET

Name	DeoAdd 1215
Description	EP – Additive
Composition	sulphurized fatty esters / olefins
Appearance	light to medium brown liquid

Analytical Values*

Sulphur	[%]	DIN 51724-3	14.5 – 15.5
Kinematic viscosity at 40 °C	[mm²/s]	DIN EN ISO 3104	500 – 700
Density at 15 °C	[Kg/m³]	DIN EN ISO 12185	960 – 990
Copper corrosivity (10 % in paraffin oil, 3h at 100 °C)		DIN EN ISO 2160	max. 1b

Treat Rate	[%]	5 – 15
-------------------	-----	--------

Supply Form	190 Kg bung hole steel drum 950 Kg ISO Bulk-Container
--------------------	--

Storage Stability

In originally sealed package, cool and dry area	min. 12 months
---	----------------

Classification and Labelling

For detailed information please refer to our Safety Data Sheet

Application

DeoAdd 1215 is a low odour, light coloured sulphur carrier. Compared to conventional low odour and light coloured sulphur carriers DeoAdd 1215 provide improved thermal and hydrolytic stability.

Because of its compatibility with nonferrous metals, DeoAdd 1215 is well suited for formulations of metal working fluids, specially designed for non-ferrous metal working. The performance can be increased by combining it with appropriate wear preventives like our Deophos® products.

DeoAdd 1215 is soluble in most base oils but it is recommended to test it because base oils may be different from supplier to supplier.

The listed values can not be used to design a product specification.

Any technical consultation provided by us merely constitutes a guideline without any committal - even with regard to any third party's rights - and will not dispense from the client's examination of the products supplied by us. Processing operations, application and use of our products will be the client's exclusive responsibility. We guarantee the faultless quality of our goods, as defined in our General Terms of Sale and Delivery.